

CHARACTERISTICS AND ADVANTAGES OF GH EQUIPMENT

OUR COMMITMENT WITH THE
QUALITY AND COMPETITIVENESS
HAVE LED US TO OFFER THE
STANDARD EOT CRANE WITH THE
MOST FEATURES/CHARACTERISTICS
AND THE MOST SAVING IN
MAINTAINING COSTS FROM THE
MARKET

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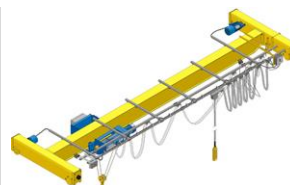
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1. SINGLE GIRDER EOT CRANE

1.1. FEATURES AND ADVANTAGES



- Manufactured according to FEM-1001 and CMAA standard.
- Light, lower wheel loads transmitted to the bay structure.
- Box girder design
- Ideal when the clearance is small (distance from railway to ceiling)



2. DOUBLE GIRDER EOT CRANE

2.1. FEATURES AND ADVANTAGES



- Manufactured according to FEM-1001 and CMAA.
- Maximizes the crane lifting height due to flat hoist design.
- Box girder design.
- Improved load balance.
- Balanced load distribution along the crane structure.
- Easy access for maintenance.
- Allows 2 lifting movements on the same crab.



3. STRUCTURE

3.1. DESIGN AND MANUFACTURING



- GH own design and manufacturing.
- Manufactured according to FEM, EN and CMAA in specialized facilities developed with the expertise acquired over more than 50 years' experience.
- Manufactured and welded by certified personnel following specific procedures.



BEASAIN (sede central)



BAKAIKOA (fabricación de estructura de puente grúa)

3.2. CONTROL PROCESSES



- Tested by specialized technicians.
- Using state of the art dimensional control machines.
- Measurements carried out by laser tracker.



4. SURFACE TREATMENT

4.1. CLEANING BY SAND-BLASTING



- Surface cleaning following PTGH specific technical procedure.
- Suitable for outdoor services and special applications.

4.2. SURFACE TREATMENT

4.2.1. Indoors service



- RAL 1021 yellow color structure.
- RAL 5017 and 5015 blue color mechanisms and components
- Painted in specific facilities according to GH-PTGH-01method and following specific indoors painting scheme procedure.



4.2.2. Outdoors service



- RAL 1021 color yellow structure.
- RAL 5017 and 5015 blue color mechanisms and components
- Painted in specific facilities according to GH-PTGH-01method and following specific outdoors painting scheme procedure.



4.2.3. Marine service

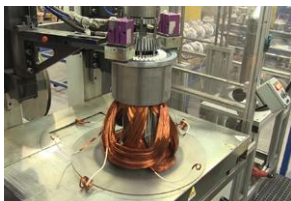


- RAL 5017 blue color structure.
- RAL 5017 blue color mechanisms and components.
- Painted in specific facilities according to GH-PTGH-01 method and following specific painting scheme procedure suitable for marine environment.

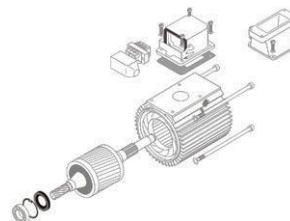


5. LIFTING MECHANISMS

5.1. MOTOR



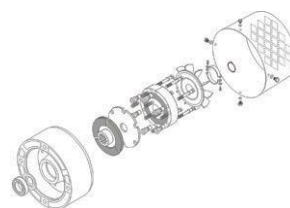
- Squirrel cage cylindrical motor.
- Oversized widely.
- Two speeds. 1:6 Ratio
- Thermal protection using bimetal contact probes.
- GH DESIGN AND MANUFACTURING.
- F class insulation.
- Autoventilated
- IP55 protection.
- ED 60%.



5.2. BRAKE (TWO SPEEDS LIFTING, DOUBLE WINDING)



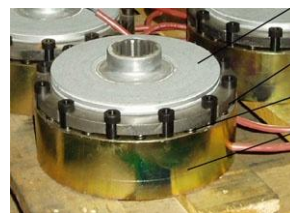
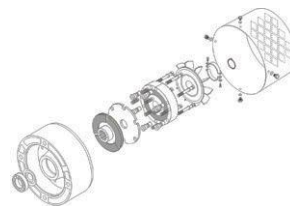
- Electromagnetic disc brake.
- GH DESIGN AND MANUFACTURING.
- Disc type, double brake disc lining.
- Lifting brake electromagnet including more than 5 springs, according to EN 14492-2 norm.
- Timer controlling slow-fast speed transition.
- Braking timer controlling fast-slow-stop transition.
- Minimum brake pad wear.



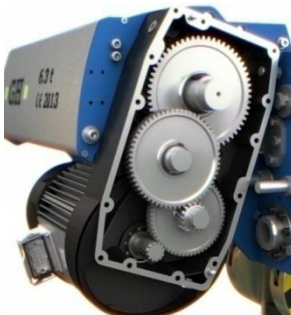
5.3. BRAKE (FREQUENCY INVERTER LIFTING)



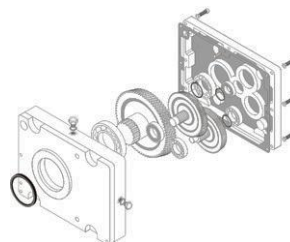
- Electromagnetic disc brake.
- GH DESIGN AND MANUFACTURING.
- Disc type, double brake disc lining.
- Lifting brake electromagnet including more than 5 springs, according to EN 14492-2 norm.
- Braking timer.
- Minimum brake pad wear due to inverter control



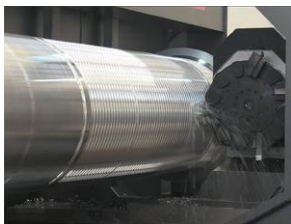
5.4. GEAR BOX



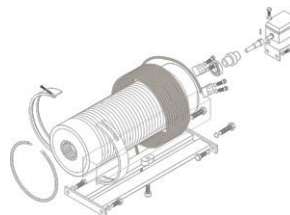
- Direct drive.
- Case hardened, helicoidal gears that ensure smooth movements.
- Gear in closed sump avoiding dirt
- Lubricated with semi fluid grease and/or ISO 220 oil as a minimum (40°C).



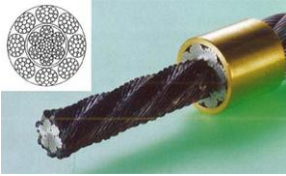
5.5. DRUM



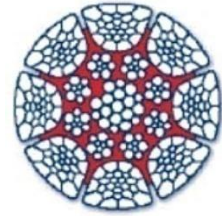
- Manufactured using S355JR cold rolled steel.
- Oversized widely, according to FEM STD M6 working group related factor.
- GHB model sized according to FEM STD M5 working group.
- Direct drive gearbox-drum through splined shaft.
- Drum rolling on bearings lubricated for life (commercial parts).
- Grooving according DIN-15061 norm for 1 or 2 wire ropes exits and machined on CNC machining centers.
- Manufactured according Directive of machines 2006/42 CE, from subclause 4.1.2.4. to clause 4.2.3.



5.6. WIRE ROPE



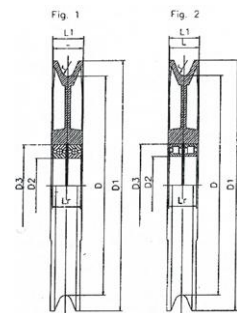
- 8 exterior strands. More fulcrums increasing the stability in curvature changes.
- Compacted exterior strands. Larger metal sections. Reduced specific tension working. Longer life span.
- Plastic infiltration. Bigger resistance against fatigue. Tension absorption reducing wire rope wear.
- Safety factor ≥ 5 , complying with Directive of Machines 2006/42/CE 4.1.2.4



5.7. SHEAVES



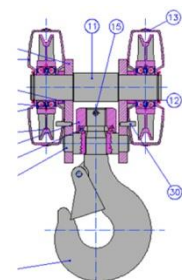
- Manufactured using cold rolled S275JR steel.
- No casting improving breach and wear resistance.
- Double bearing.
- Dimensioned following FEM9662.
- Machining following DIN-15061.



5.8. HOOK



- Material in compliance with DIN-15400.
- Design following DIN-15401 (single hook) and DIN-15402 (double hook).
- Robust design with cross brace and nut.
- Safety tab included according to Directive of Machines 2006/42/CE 4.1.2.6



5.9. ROPE GUIDE

5.9.1. Metal



- Robust design. Long-lasting.
- Manufactured in GGG-40 spheroidal graphite
- Covering 360° and embracing several wire rope layers.
- Easy assembly.



5.9.2. Polymer



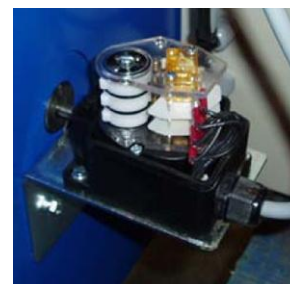
- Special plastics with glass fiber additives.
- Material that supports strong tension, fatigue, and high temperatures. Special resistance to high pressure and friction due to its low hardness and friction coefficient.



5.10. LIMIT SWITCH



- Load movements within Directive of Machines 2006/42 CE 4.1.2.6 limits
- Ensures safety against collisions.
- Geared for an easy regulation and precise and safe operation.
- 3 positions: upper, upper safety , and downer limits.
- Protection against phase switch.



5.11. OVERLOAD ELECTRONIC DEVICE



- Overload control following Directive of Machines 2006/42/CE 4.1.2.
- Slack rope control (optional).
- Lifting device loading spectrum record.
- Lifting maneuver number and their total time record.
- Lifting maneuver by impulse record.
- Safety working period (SWP) control.
- Alarm activation for coming inspections (scheduled or based on total operation hours).
- Overloads' record.
- Lifting motor over-temperature control input /connection.
- Control of starting and braking lifting movement towards movement smoothness, avoiding abrupt movements and increasing lifespan of motor, brakes and contactors.



WEIGHING BOLT

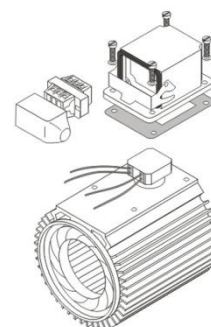


TRACTION CELL

5.12. MOTOR CONNECTORS



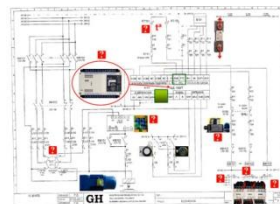
- Fast connection.
- Avoidance of any possible connection errors.
- Facilitates maintenance tasks and reparation.



5.13. FREQUENCY INVERTER IN LIFTING MOVEMENT



- Smooth start and brake operations.
- Starting up pick current reduction.
- Longer lifespan of different electric elements, mechanisms, motor, brake and gears ensured.
- Non-existent brake wear, due to electrical braking thanks to frequency inverter being activated afterwards the service brake.
- In case of 2 lifting at different speeds, synchronization is possible.



5.14. CLOSED LOOP CONTROL (ENCODER)

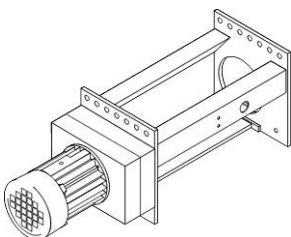


- The frequency inverter controls speed and motor turning direction.
- Safety against load slipping and braking blocks during lifting operations.

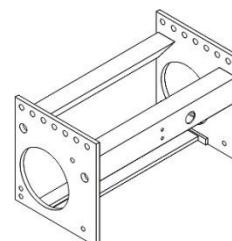


6. TYPES OF HOISTS

6.1. FIXED SUSPENDED HOIST



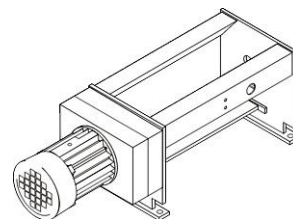
- Robust frame.
- Mechanical-welded structure construction and modular mechanism assembly on it.
- Specific suspended design.



6.2. FOOT MOUNTED HOIST



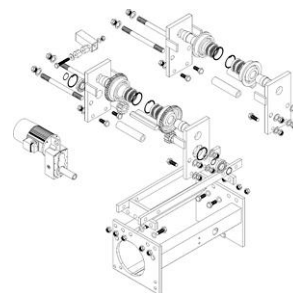
- Robust frame.
- Mechanical-welded structure construction and modular mechanism assembly on it.
- Specific foot mounted design.



6.3. SINGLE GIRDER HOIST



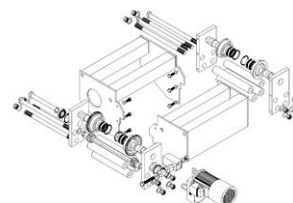
- Transmission thru shaft to wheel on opposite side of motor drive.
- Traction to wheels on both sides of the girder.
- Smooth start and stop movements
- Smooth response on adverse ambience conditions (snow, ice, humidity).



6.4. LOW HEADROOM SINGLE GIRDER HOIST



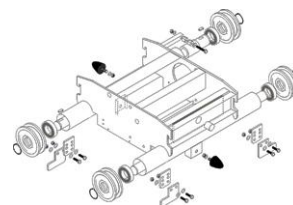
- Designed to gain lifting height being suitable for low height installations.
- Transmission thru shaft to wheel on opposite side of motor drive.
- Traction to wheels on both sides of the girder.
- Smooth start and stop movements
- Smooth response on adverse ambience conditions (snow, ice, humidity).



6.5. STANDARD DOUBLE GIRDER HOIST (TUBES)



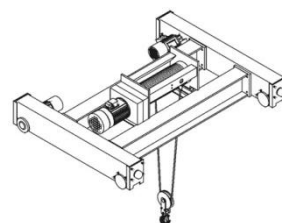
- Load uniform distribution along the girders.
- Articulated frame.
- Longer lifespan of wheels and bearings.
- Transmission thru shaft to wheel on opposite side of motor drive.



6.6. DOUBLE GIRDER CRAB WITH END CARRIAGES



- Suitable for large span trolleys.
- Allows mounting long drums for large lifting heights.
- Allows mounting two hoists in the same crab.



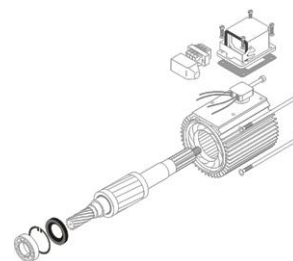
7. LONG TRAVEL MECHANISM

7.1. MOTOR GEARBOX

7.1.1. Motor



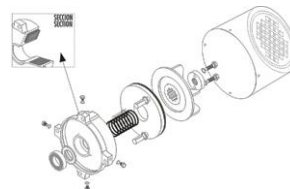
- Short-circuit.
- Oversized widely. Powers delivered: 0.84; 1.54; 2.5; 5 & 7.5 KW.
- Speed adjustment by frequency inverter.
- F type insulation.
- Built-in fan for motor refrigeration and increasing its lifespan.
- Cylindrical rotor.
- ED 60%.



7.1.2. Brake



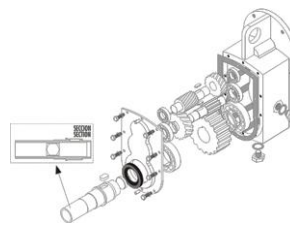
- Brake mounted on the motor.
- Electromagnetic disc brake.
- Oversized widely.
- No brake lining wear, as it only works as parking brake, once the motor is already stopped. Frequency inverter.



7.1.3. Gearbox



- Robust and compact, located outside for easy access.
- Straight and helicoidal toothed gears. High precision machining in case hardened steel assuring a silent and reliable work.
- Direct drive from shaft to gearbox, avoiding intermediate pieces predisposed to breakdowns.
- Gears lubricated in closed case oil bath and machined by high precision machinery.



7.2. SINGLE GIRDER WHEELS



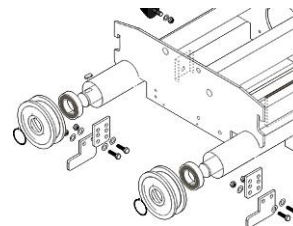
- Transmission to wheel on opposite side of motor drive.
- Wheel traction on both sides of the girder.



7.3. STANDARD DOUBLE GIRDER HOIST WHEELS (TUBES)



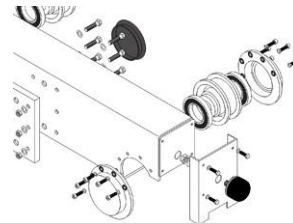
- Manufactured in GGG-70 material.
- Machined in CNC centers.
- 2 wheel drive tracted by a sole cross travel motorgearbox.



7.4. HOIST WITH END CARRIAGES WHEELS



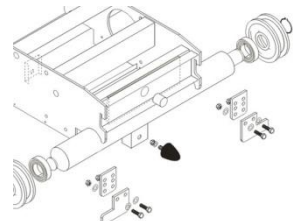
- Manufactured in GGG-70 material.
- Machined in CNC centers.
- Bearing on wheels supporting crane wheel load, whose shafts only work on torsion (not in flexion).



7.5. SAFETY ANTI-ROLL SYSTEM

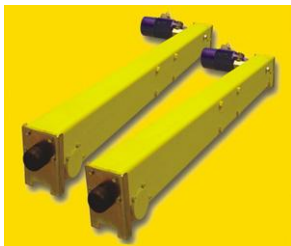


- Safety against any wire rope breach due to fouling and "crossbow effect"
- Complying with Directive of Machines 2006/42. Chapters. 4.1.2.1 y 4.1.2.2.

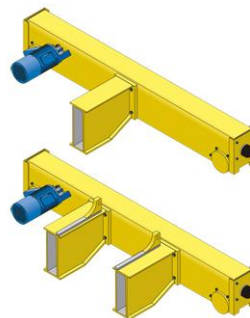


8. LONG TRAVEL MECHANISM

8.1. END CARRIAGE - TYPE OF STRUCTURE



- Tubular shaped machined structure.
- Front and top mounted connection plates, bolted.
- Easy maintenance.
- Optimal load distribution.
- Rubber buffers mounted at the extremes



of the end carriage.

- Adjustable buffers as an option.
- Designed buffer plates for anti-derailment.

8.2. MACHINING



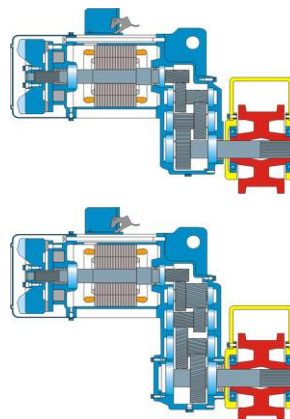
- Precision machining on CNC machines, at once.



8.3. LONG TRAVEL MOTOR GEARBOX



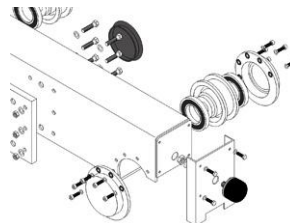
- Long travel motor gearboxes are specially designed and manufactured by GH for the actuation of mechanisms used at materials handling.
- The special conception of GH motors guarantees gradual movements in acceleration and braking, as well as silent work.
- Motor-gearboxes oversized widely.



8.4. WHEELS (BEARING – WHEEL SUPPORTING SYSTEM)



- Largely oversized.
- Manufactured in GGG-70 material (self-lubricating).
- For special applications, F1252 material and induction hardening treatment available.
- Lower wheel wear in wheels channels.



8.5. MOTORS

Diámetro de Rueda mm	Motor type	Gearbox type
125	VB1-60	RFS / 125-3T
160	VB2-60	RFS / 160-3T
	VB2-100	
250	VC-85	RFS / 250-3T
	VC-110	
315	VC-85	RFS / 315-3T
	VC-110	
400	VD-110	RFS / 400-3T
500	VD-110	RFS / 500-3T
	VE-110	
630	VE-110	RFS / 630-3T
100	VB0-60	RFS / 100-2T
	VB1-60	RFS / 100-3T

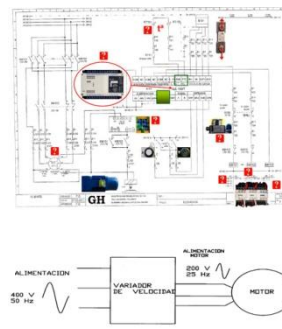
- Power calculation considering the load on one side.
- Lower wheel flaps wear due to crossings. Bigger effect on large spans.
- Largely oversized.

Reductora tipo	Pot. Motor (Kw) F=50 Hz
	3000 Var
RFS / 160-4T	0.85
RFS / 250-4T	1.5
	2.5
RFS / 315-4T	1.5
	2.5
RFS / 400-4T	5
RFS / 500-4T	5
RFS / 500-4T	7.5

8.6. FREQUENCY INVERTER IN LONG TRAVEL

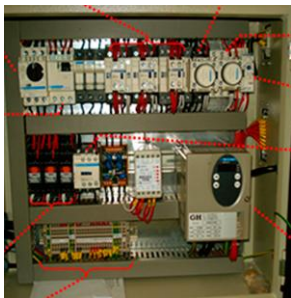


- Speed and movement precision control.
- Crane acceleration and braking control.
- Smoothness, avoiding dangerous swinging.
- Motor protection, increasing its lifespan.
- Mechanisms lifespan increase.

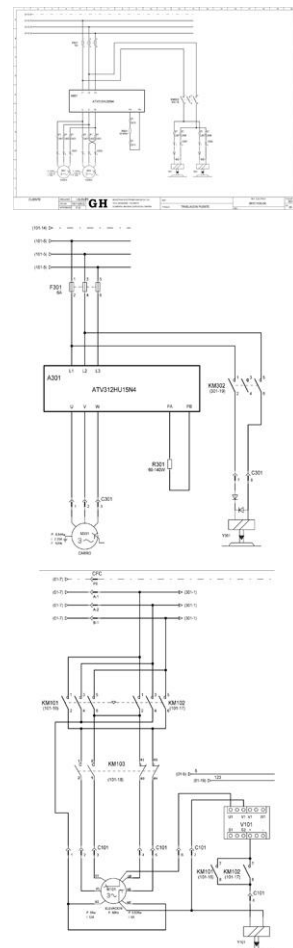


9. CONTROL GEAR

9.1. ELECTRIC CABINET



- Design according to following standards:
 - FEM
 - EN 60204/32 and Directive of Machines 2006/42/CE
 - LV regulation
- High quality well known commercial electrics for protection, power and maneuver components
- Largely oversized.
- Cabinet distribution by functional blocks.
- Matching wiring diagram for easy maintenance.
- Outdoor cabinets protected against adverse weather conditions.
- Easy access for maintenance.



9.2. MAIN SWITCHES

9.2.1. Cabinet Switch



- Mandatory for maintenance, reparation or emergency stops, complying with EN60204-32 5.3.6 and REBT 4.1
- Mandatory when there's more than one crane on the same raceway, with same power supply
- Opening the cabinet resets the main switch. This switch is linkable in the power off position.

9.2.2. Power Switch



- Mandatory complying with Directive of Machines 1.6.3.
- Complying with EN 60204-32.

9.3. COMMERCIAL ELECTRIC ACCESSORIES



- Design complying with
 - ☐ FEM standard
 - ☐ EN 60204/32 and Directive of machines
 - ☐ LV regulation
- Commercial protection, power and maneuver well known electrical components.
- Largely oversized
- Cabinet distribution by functional blocks
- Matching cabling with electrical scheme for easy maintenance works.

9.4. CABINET CONECTORS



- Fast connection
- Avoidance of any possible connection errors.
- Facilitates maintenance tasks and reparation.



9.5. ELECTRIC DRIVE



- Speed control and accuracy of translational operations.
- Hoist acceleration and parking control.
- Smooth movements in order to avoid dangerous swings.
- Motor protection, increasing its working life
- Increases mechanism's working life.

9.6 EARTHING SYSTEM



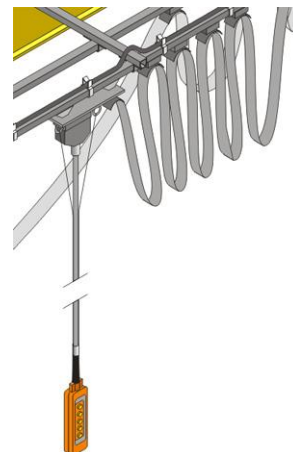
- Avoids electric hazard shock by keeping the exposed conductive surfaces between the trolley and the beam channeling them out of the crane to the earth complying to Machine Directive 95/63/CE clause 1.16

10. COMMUNICATION CONTROL

10.1. MOVEABLE PENDANT



- Allows the operator to move away of the load.
- Wired control signal (safe communication)
- Emergency stop wired according to EN 60204-32 sub clause 9.2.5.4.1.



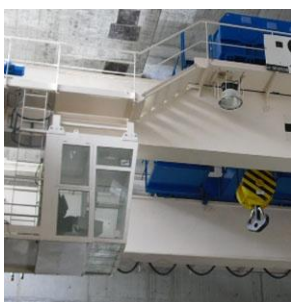
10.2. RADIO REMOTE CONTROL



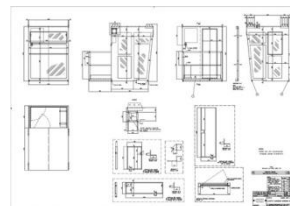
- Safe material handling assurance.
- Allowance of operation away from the load.
- Redundancy in case of failure as pendant is available too.
- Equiped with mandatory light signal complying with EN15011 standard clause 5.7.4 .



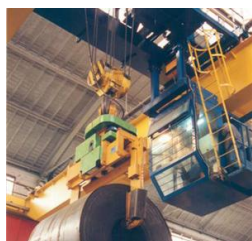
10.3. FIXED CABIN



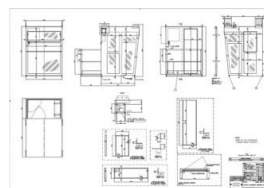
- Located in the side or the center of the beams.
- High working area visibility.
- Comfortable steering position.
- Ergonomical seat.
- Air conditioning.



10.4. CRAB UNITED CABIN



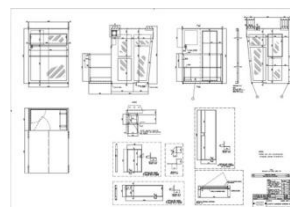
- Robust tightened hanging from the trolley
- Improves visibility and maneuver reach.
- Comfortable steering position.
- Ergonomical seat.
- Air conditioning.



10.5. MOBILE CABIN



- Mobile to increase the visibility and maneuver reach.
- Comfortable steering position.
- Ergonomical seat.
- Air conditioning.

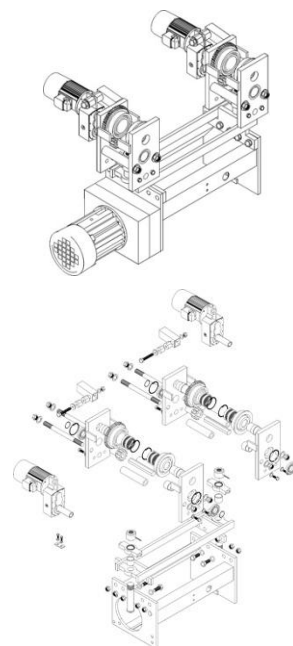


11. CRAB TYPE OPTIONS

11.1. SINGLE GIRDER SLEWING HOIST



- Suitable for curved thread raceway at single girder solutions.
- Double motor drive to ensure traction.
- Double articulation (reduced required turning radius).



11.2. LATERAL GIRDER RUNNING CRAB



- Special designed to obtain an optimized reach at one side of the building.

11.3. DOUBLE GIRDER TURNING CRAB WITH ONE HOIST AND 2 HOOKS

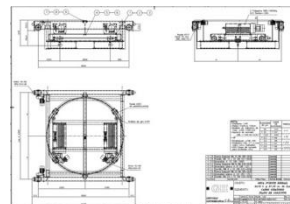


- Load handling with two hooks allowance.
- 300° turning able crab with buffers allowing a smooth and safe material handling.
- Higher load stability ensured
- Specially conceived to handle long length loads.

11.4. DOUBLE GIRDER TURNING CRAB WITH TWO HOIST



- Load handling with two hooks allowance.
- 300° turning able crab with buffers allowing a smooth and safe material handling.
- Higher load stability ensured
- Specially conceived to handle long length loads.
- Bigger distance between hooks can be reached than the previous option.



12. STRUCTURE AND MECHANICAL OPTIONS

12.1. MOTOR PROTECTION ROOFS



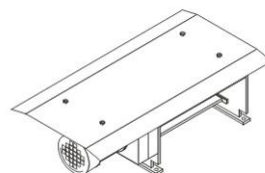
- Protects the mechanism against adverse weather conditions.



12.2. TROLLEY PROTECTING ROOF



- Protects lifting equipments' traslation mechanism against adverse weather conditions.



12.3. ELECTRICAL OUTLET PLATFORM



- Electrical outlet maintenance platform
Access

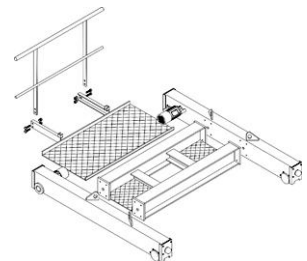
12.4. ACCESS PLATFORM FOR DOUBLE GIRDER STANDARD HOIST



- Access platform for maintenance and
reparation of trolleys equipment ensuring
operators' security

12.5. ACCESS PLATFORM FOR DOUBLE GIRDER CRAB WITH END CARRIAGES

- Access platform for maintenance and
reparation of trolleys equipment ensuring
operators' security



12.6. PLATFORM ACCESS DOOR

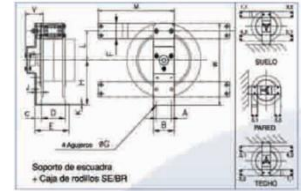


- Platform Access door including a safety
system that stops the crane when open.

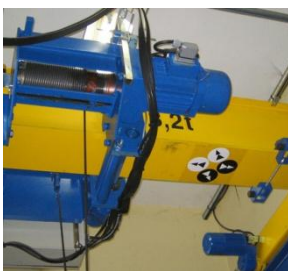
12.7. SPRING WINDER



- Electrical spring winder



12.8. SIGNS AND SENSE INDICATORS



- Pictograms pointing coherently movement directions according to the remote control or pendant.
- Machine marking complying with 2006-42 1.7.3 Security Directive



12.9. EQUIPMENT LABELLING



- Equipment marked according to Machinery Directive chapter 1.7.3
- Pictograms pointing coherently directions according to the controls.

12.10. LOCKING DEVICES



- Security locking devices for outdoor cranes complying with 25/63 CE 3.2 norm and 2006/42 CE chapter 1.31

12.11. HOOK WITH LOCK



- Manual hook lock to avoid its rotation



12.12. SINGLE GIRDER DIVIDED CRANES



- Robust screw tightened union designed.
- Plays important role in suitability for transportation



12.13 DOUBLE GIRDER DIVIDED CRANES

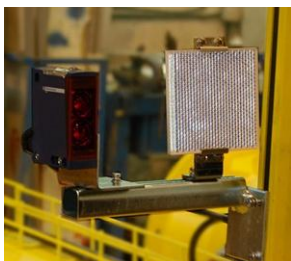


- Robust screw tightened union designed.
- Plays important role in suitability for transportation



13. ELECTRICAL OPTIONS

13.1. ANTI COLLISION CELL



- Safety measurement for cranes in the same raceway.
- Detection and full stop. Up to 14 m reach.
- Detection and slow speed approach when both cranes are close enough.
- According to 95/63 CE clause 3.2 standard and Directive of Machines 2006/42 CE clause 4.1.2.



13.2. WEIGHING INCLUDING DISPLAY



- Visualization of the load handled by the crane.

13.3. WEIGHT SHEAVE



- Weight display on the hook showing the load handled by the crane.

13.4. SUMMING LOAD DEVICE



- Load control in two or more hooks to avoid exceeding crane's SWL.

13.5. FULL STOP LOAD DETECTOR



- Object detector by infrared optic system.
- Protection against mutual interferences
- Robust plastic housing.
- Adjustable timer
- Complying with 95/63CE 3.2 and 2006/42 CE Directive 4.1.2.6 Chapter.



13.6. EMERGENCY BUTTON



- Emergency button guaranteed by wired cable.
- Complying with 95/63CE 3.2 and 2006/42 CE Directive 4.1.2.6 Chapter.

13.7. ZONE LIMITATION INCLUDING SHUNT FOR APPROACHING MANEUVER



- Infrared optical sensor area detector
- Protection against mutual interferences
- Robust plastic housing.
- Adjustable timer
- Complying with 95/63CE 3.2 and 2006/42 CE Directive 4.1.2.6 Chapter

13.8. RADIO REMOTE CONTROL



- Safe material handling assurance.
- Allowance of operation away from the load.
- Redundancy in case of failure as pendant is available too.
- Equipped with mandatory light signal complying with EN15011 standard clause 5.7.4 .



13.9. OUTDOOR SPOTLIGHT PROJECTORS



- 500 W Quartz Iodine projector in trolley
- 500 W Quartz Iodine projector under the beam.
- 400 W Halide in the trolley.
- 400 W Halide in the beam.



13.10. CABINET LIGHTING



- Lighting on the electrical control panel.
- Eases maintenance in dark areas.



13.11. MONOPHASE PLUG



- plug installed in the panel appropriate for maintenance work (220V)

13.12. HORN



- Compulsory according to 15011 norm chapter 5.7.5. To ensure the control of the load when the operator is away from it.



13.13. TIME COUNTER



- Electronic hour counter, for safe working period and work maintenance.

13.14. ANEMOMETER WITH ACOUSTIC AND VISUAL ALARM



- Anemometer to measure the air speed on outdoor cranes.
- Acoustic and visual notice of control system activation.

13.15. ACOUSTIC BUZZER



← PILOTO ROJO, (radio)
← KLAXON, (avisador acústico)

- Acoustic motion buzzer

13.16. FLASHING LIGHTS



← PILOTO ROJO, (radio)
← KLAXON, (avisador acústico)

- Motion flashing light

13.17. CONTACT THERMIC PROBES



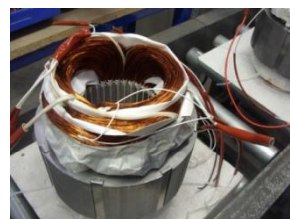
- Contact thermic probes protection as an option to prevent motor overheating.



13.18. PTC THERMIC PROBES



- PTC thermic probes protection as an option to prevent motor overheating.



13.19. HEATER CABLES



- Avoids condensation in wet zones and prevents loss of insulation.



13.20. TROLLEY GROUND BRUSH



- For residual electrical current in the raceway avoiding damaging on other components such as wheels and bearings.
- Complying with Machine Directive 95/63/CE Chapter. 1.16



13.21. CRANE GROUND BRUSH



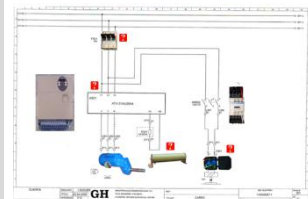
- For residual electrical current in the raceway avoiding damaging on other components such as wheels and bearings.
- Complying with Directive of Machines 95/63/CE Chapter. 1.16



13.22. CROSS TRAVELLING INVERTER CONTROLLED DRIVE



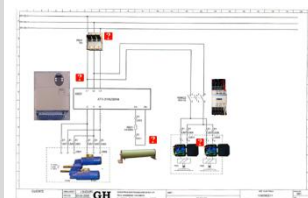
- Speed Control and movement accuracy
- Crane acceleration and braking control
- Smooth movements avoiding dangerous swinging.
- Protects the motor, increasing its working life
- Increases working life of the mechanism.



13.23. LONG TRAVELLING TROLLEY INVERTER CONTROLLED DRIVE



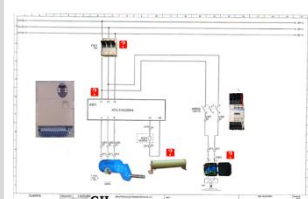
- Speed Control and movement accuracy
- Crane acceleration and braking control
- Smooth movements avoiding dangerous swinging.
- Protects the motor, increasing its working life
- Increases working life of the mechanism.



13.24. TURNING INVERTER CONTROLLED DRIVE



- Speed Control and movement accuracy
- Crane acceleration and braking control
- Smooth movements avoiding dangerous swinging.
- Protects the motor, increasing its working life
- Increases working life of the mechanism.



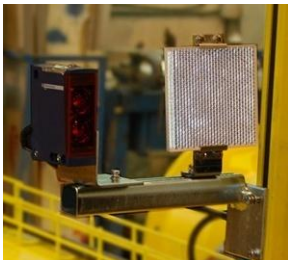
13.25. COLLECTORS



- Feeding collectors for enclosed type power lines.
- Feeding collector for isolated type power lines.



13.26. ANTICOLLISION CELL FOR AN EXISTING CRANE



- Infrared optical sensor area detector
- Protection against mutual interferences
- Robust plastic housing.
- Adjustable timer
- Complying with 95/63CE 3.2 and 2006/42 CE Directive 4.1.2.6 Chapter

13.27. FLASHING LIGHT



- Turning flashing light

13.28. VAHLE LINE



- Enclosed type power line.



14. MANUFACTURING SITES

Industrias Electromecánicas GH, S.A. is a family owned business group (nowadays known as GH Cranes & Components), founded more than 50 years ago in Beasain, Gipuzkoa.

GH main business scope is manufacturing hoists, cranes, kits and its components covering a wide range of products such as Gantry Cranes, Semi Gantry Cranes, JIB Cranes among others including other lifting equipment.

GH main manufacturing facilities are located in Spain - Beasain (Gipuzkoa), Alsasua and Bakaikoa (Navarra)- and other it counts with manufacturing, sales, distribution and maintenance sites in more than 50 countries.

GH has more than 300 employees in Spain and more than 600 worldwide with a weekly production capacity of 50 standard cranes, 1 special crane, 2 gantry cranes , 40 kits, 0,5 travelifts, covering both standard and tailor made solutions.



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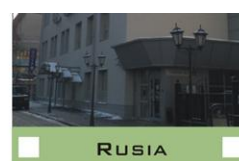
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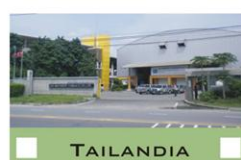
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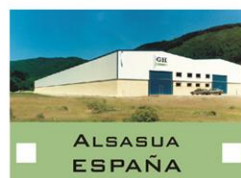
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BEASAIN
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